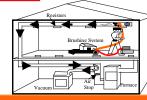
Duct Cleaning

The DCM-600 is our heavy-duty machine made for cleaning deposits in flex, insulated, steel, round, and rectangular ductwork. It features a sturdy steel cabinet, 1/2hp. motor, 15' Handheld Power Controller, Heavy Duty Air Solenoid (for air flushing at brush head). The Variable Speed Control gives the operator more control in cleaning various ducts: slower speeds for flex/dryer/insulated ducts and high speed for steel or commercial ducts.

A single operator can easily clean ducts thoroughly and transport from building to building. *The Best in the business!*

Call us for other systems from <u>Heavy Duty Commercial</u> to Portables



Contractor's Package: Part Number-DCM601

- DCM-600 Brushing Machine w/cart
 Flexible Shaft 35' (FS535)
 12" Duct Nylon Brush
 12" Duct Nylon Duck
- 2 14" Duct Nylon Brush
- 1 18" Duct Nylon Brushes
- 1 Shaft Lubricator
- 4 Lubricating Fluid 8oz.
- 1 Repair Crimping Block
- 4 Tool Repair Coupling
- 4 Drive Repair Coupling
- 1 Commercial HEPA 360CFM Vacuum 110v.
- 1 Vacuum Tools set
- 2 Inflatable Duct bags
- 1 Literature Set Price: \$5.471.70



FEATURES:

1/2HP reversible Motor: efficient cleaning.
High Torque: Powerful unit spin large brushes
15' Handswitch:
-activates shaft rotation and air flushing
- controls on/off and forward/reverse
Variable Speed control: 0-862.5rpm.

SPECIFICATIONS

Horsepower: 1/2HP, Belt driven, forward/reversible Power: Single Ph, 115v 60HZ, 8.6 amps Service Factor: 1.15 Flexible Shaft Speed: 0-862.5 rpm Weight(dry):44 lbs cab. 22 lbs frame/dolly Dimensions: 19"x15.5"x 10.75" Cab. 46"x 21"x17"frame/dolly

Unit Price: \$2,050.00

FAQs

Frequently Asked Questions How do I sell this service?

One of the easiest ways to sell duct-cleaning service is to show the potential client the interior of their ductwork with the debris inside. You can either open the ductwork or use an Infrared Inspection camera.

What are the advantages of GI Industries System?

First, our system is designed to thoroughly scrub the walls of the ductwork (360 degrees). The *brushing action breaks the static cling* of the particles and compressed air (AIR FLUSHING) comes out at brush head to push debris to the vacuum. <u>High CFM</u> <u>Vacuum alone will not remove dust and particles</u>. Second, we do not need a tremendous amount of CFM to remove the debris because our system pushes it to the vacuum.

Third, the unit is small and portable. It can be used in homes or commercial buildings. Your equipment is right where you are working.

Fourth, the DCM-600 version can be used on steel, insulated or flex ducts. The variable speed controls the brush rotation from slower speeds for dryer, insulated or flex ducts and high speed for steel ducts. Fifth, the vacuum can be used for many tasks. Duct cleaning removal, blower cleaning, coil cleaning, hazardous waste removal or general shop cleaning.

I need another system than other than the one on this brochure? GI Industries is the manufacturer and we make numerous systems for every application. We make <u>Commercial High Flow systems</u> to very portable systems. Call us for your application. I am just starting out. Is there any material to help me set up my business?

Yes, we provide you with; Leasing Programs, General Duct Cleaning Contract & Worksheets Mail/Print Advertisement, Brochures with your company's name, address and telephone number. Why is brushing important?

Brushing breaks the static cling of particles on the ducts. This action spins the brush thoroughly and wipes the entire wall. Also, the open bristles on the brush do not get caught on sheet metal screws or flanges .



Expand your business into the **Fastest Growing Market!**



GI Industries manufactures the next generation of high quality, high performance maintenance equipment .

CALL FOR MORE INFORMATION!			
GI INDUSTRIES INC.	PHONE:	(203) 452-1944	
525 Fan Hill Rd.	TOLL FREE: (800) 724-1944		
MONROE, CT 06468	FAX: (203) 451-1943		

Rev. 910



Toll Free: (800) 724-1944

Who needs Duct Cleaning?

Hospitals Universities Schools Hotels



Building Owners HVAC Contractors (sub-contracting) Cleaning Services Contractors (sub-contracting)

Corporate Maintenance Dept.

Municipal Building Residential HVAC Contractors (sub-contracting)

Cruise Ships Manufacturing Plants Food Processing Plants Textile Plants Office Building Museums Large Machining Plant/Centers Residential Homes



How Much do I charge?

Duct Cleaning Revenues

Here are the typical sales in a metropolitan city:

National: Professional Duct Cleaning Cost/Charges

\$350 to \$600 a house or \$10 per foot for duct or \$15 per vent

Residential Market

Description		
Average Price	Jobs Per Day	Revenue
2,200 sq. ft. \$350-\$500	2	\$700-\$1,000
Home		
or \$10 a ft.		
		x 5 days a week
		\$3,500-\$5,000
	<u>x 4</u>	8 weeks average

Estimate Total Revenue: \$168,000-\$240,000 Note: You will want to sign customers up for a repeat cleaning very 12-18 months.

Commercial Duct Cleaning Market

It depends on a number of factors. Here are some.

1) Access to Duct work (note: do ceilings need to be removed? Is ladder or scaffolding needed? Do walls need to be open to get access? etc.)

2) Work hours (note: can work be performed during regular work hours? weekends?)

3) Timing (note: is the air quality critical/is it emergency cleaning?)

4) Debris being removed (note: is it standard debris or highly hazardous?)

Potential Customers would be other Service Companies that do not offer this service (subcontracting), Building Owners, Management Companies, Municipalities, Hotels, Entertainment Complexes, Military Bases, Navy Ships, Airports, and Residential Homes

This page is for informational use only.

How do I clean Ducts?

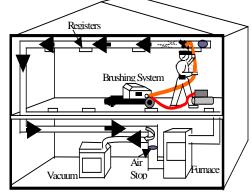
Duct cleaning is relevantly simple if you have a good plan. In order to do a professional job, you must understand the customers' expectations and explain thoroughly the cleaning process and results.

First make a layout of the house or building with all the areas to be cleaned. Note the condition of the ductwork and problem areas. Report it to customer before beginning.

Second, close off the section/room that you are going to be cleaning.

Third, turn off furnace/air conditioning system and close all HVAC vents. Cut an opening (using rotozip saw or similar suggest 8"dia.) in the ductwork for flexible shaft (with poly brush) to enter and DCM-345 (vacuum) or similar for recovering debris. **Fourth**, before you attach the DCM-345 to the ductwork, block the return at the furnace and all registers. To block the return at the furnace, simply remove the HVAC filters and wrap them in plastic bags or sheets, or use bladder bags. To use bladder bag, have an opening large enough to insert deflated bag. To block registers, close them or seal with light plastic sheets (vacuum will seal the plastic to the surface)

Fifth, Connect duct brush to flexible shaft and tighten locknut so brush does not come out or loosen from shaft. Connect flexible shaft to machine. Connect compressor to DCM600 fitting and turn on compressor (Max. 110psi.). Connect DCM-345 to duct work and turn on. Insert flexible shaft into cutout of duct (**see below**). Turn handswitch to forward rotation. Compressed air will come out of the flexible shaft and brush will rotate clockwise cleaning the right side of the ductwork. Hand feed flexible shaft until it reaches vacuum source (**it is recommended to clean 25'-35' of duct at a time**). To clean the left side, switch the handswitch to reverse (counter clockwise rotation) and slowly retract flexible shaft.



Fax: (203) 452-1943

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